

Appl. No. 10/731,937
Atty. Docket No. CM1976C
Amdt. dated 5/10/06
Reply to Office Action of 2/23/06
Customer No. 27752

AMENDMENTS TO CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application.

Listing of Claims:

Claim 1. (Currently Amended) A process of making a holographic structure comprising:
producing a pattern on an organic solvent based embossable layer to form an embossed layer exhibiting a holographic effect;

applying an aluminum layer onto said embossed layer, said aluminum layer having pin-holes; and

applying a primer and a printing ink layer onto said aluminum layer such that said printing layer and said aluminum layer are solely separated by said primer,

wherein said embossable layer comprises a polyethylene terephthalate film and an acrylic lacquer applied on said film from an organic solvent selected from the group consisting of toluene, butyl acetate and ketones,

wherein said primer ~~consists of~~ comprises acrylic compounds and is water solvent based and wherein said printing ink layer is organic solvent based, and said ink layer comprises a colored ink and a white ink, said colored ink comprising ethanol as said organic solvent and said white ink comprising ethylacetate as said organic solvent, and

wherein said water solvent based primer prevents solvent from said organic solvent based ink from migrating through said aluminum layer to dissolve said acrylic lacquer on said polyethylene terephthalate film.

Claims 2-3. (Cancelled)

Claim 4. (Previously Presented) The process of claim 1 further comprising the step of laminating said film to a thermoplastic film.

Claim 5-9. (Cancelled)